

Circumferencial Welding Positioner



FEATURES

- Full digital & PLC control support flexible welding process setting and multiple Programmable Welding Sequences edit.
- The system includes alarm hisory, alarm messages and PLC I/O monitoring functions.
- Tilt style main frame design that allows 7 angular position adjustment from vertical to horizontal position (0-90°).
- Multi-function welding bracket assembly for all position special welding job demand.
- 75 mm stroke adjustable pneumatic clamping of tailstock and movement on high precision linear guide way.
- TA-100 pneumatic torch actuator with 100 mm stroke to control and ensure welding torch positioning at high accuracy.
- Welding table equipped with low backlash precision reducer and include 38.5 mm diameter through-hole for gas purge.
- Allows for input voltage hookup 100-240V AC without manual linking.
- All units are high frequency protected.
- CE conformity

WELDLOGIC, INC.

SYSTEM			
Time Back light Unit	× 438.7		
Moto Directi			
DC Fvd	CD		
	TO SET		

		MODE	
17:31:59 04/2 mm	26/2010 N Reset	Veld counter :01 Degree	Program : [] Add
78.5	Reset	45.0	+
157.0 mm/min	H/L	90.0 Rpm	Dec
628		0.00	-
Dismeter			• •
MA MA	NU AU	TOSET	0

SYSTEM			
Time Back light	Unit Metric	Reduction ratio	
×.	Motor Direction	Type se	B
	Fwd.	С	D
MANU MANU	AUTO	SET	

		MODE	
17:31:59 04/2 mm	26/2010 N Reset	Veld counter :01 Degree	Program :00 Add
78.5	6	45.0 90.0	+
mm/min	H/L	Rpm 0.00	Dec
628 Diameter		1.00	
200.0			
	NU AU	TO SET	10

Full Digital Control

The system employs PLC controller together with 5.7 inches, 16 scale touch screen HMI. A closed loop driver system is also included to maintain the constant rotation speed and increase system's accuracy, stability and efficiency.

Flexible Welding Process Setting

Graphical welding sequence and 8 configurable timers allow easy and flexible operation.

Precision Speed Control

The closed loop driver system maintains constant speed control for different loading. Even with heavier load at lower speed, the system automatically compensates through motor encoder and achieves stable speed.

Multiple Programmable Welding Sequences

100 sets of welding sequence can be saved and loaded for future use. Saving content may include: file name, turn table position, rotation speed, sequence timer setting and motor parameters (offset and gain). The search function also enables the user to have quick access to the particular welding sequences.

Maintenance Function

The system includes alarm history, alarm messages and PLC I/O monitoring functions, which facilitates troubleshooting and maintenance and increases overall production efficiency.

Model	Unit	CWP-350R	CWP-600R
Power input		AC 110~240V, 50/60 Hz, 1 phase	
Rotation motor	hp	1/12	
Overall length (A)	mm	850	1,000
Overall width (B)	mm	810	
Overall height (C)	mm	1,450	
Center to floor	mm	~	
Part weight capacity	kg	130	
Part diameter	mm	350	600
Part length (D)	mm	600	
Welding equipment capacity	kg	10	
Tailstock stroke (E)	mm	75	
Table diameter (F)	mm	Ø320	
Table pilot hole	mm	Ø38.5	
Table slot bolt size		M10	
Rotation speed	rpm	0.15 ~ 16* ¹	
Earthing	Amp	300A 100%	
Weight	kg	169	185
*1 A:0.15~4 B:0.3~8 C:0.4~12 D:0.55~16		*Specifications sub	ject to change without notice

DIMENSIONS



*1 A:0.15~4 B:0.3~8 C:0.4~12 D:0.55~1

WELDLOGIC, INC.

Headquarters: Weldlogic, Inc. • 2651 Lavery Court • Newbury Park, CA 91320 • Tel: 805-498-4004 • Fax: 805-498-1761 European Office: Weldlogic Europe • Blackstone Road, Huntingdon, Cambridgeshire, PE29 6EF, UK • Tel. 01480 437478 • Fax. 01480 437479

www.weldlogic.com