



## Model HDH-72

### 72 Inch Heavy Duty Two-Roll C.N.C. Specialized Bending Machine

Rugged design and the latest technology enables low skilled operator to produce the highest quality rolled panels.



The best roll to produce this shape without distortion is the Weldlogic Urethane 2-roll forming system.

Weldlogic engineers were challenged to roll a special shape on a perforated steel sheet with radiuses at either end and solid borders along the sides.

- C.N.C. Controlled
- Digital Pressure control
- Highly repeatable results
- Heavy Duty design
- Virtually no flats
- 100% hydraulically controlled with encoders
- Quick change mandrels
- 24 hour operation capacity
- Auto Feed table & part ejector
- Easy Set Up







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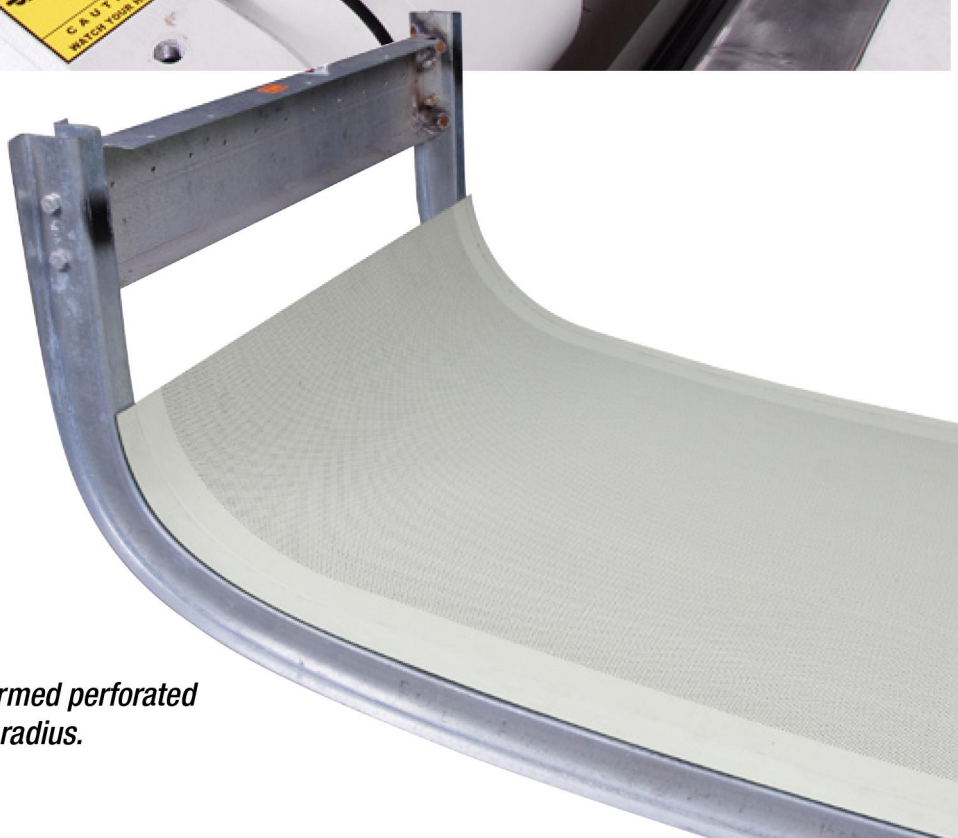


### **Application:**

Forming perforated ceiling panels for school buses without deforming the panels due to perforated materials and solid panels

### **Solution:**

C.N.C. Urethane two-roll machine with material support tables and sheet ejector.



*Bus ceiling panel with formed perforated panel with smooth fitted radius.*

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