



### CHALLANGE V

Design and Build an automated welding system to enable automatic leak tight seal welded between a .0025" thick S.S. burst diaphragm to a heavy wall S.S. assembly.

The system has to precisely hold and position the assembly to enable the laser to penetrate both materials with high speed and high degree of repeatability.

## **SOLUTION**

Weldlogic engineers designed tooling and auto feeder to precisely place the delicate .0025" thick S.S. burst diaphragm on the thicker base assembly in a manner to axially clamp the two loose assemblies and creat a high speed precision laser weld.

This system enables any assembler to simply place the two parts onto a carrier that brings the parts into the laser cell for processing and back out.

#### **WELDLOGIC USA**

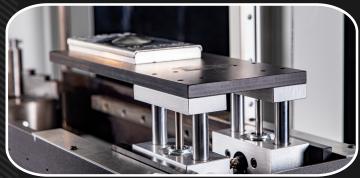
2651 Lavery Court Newbury Park, CA 91320 **Tel. 805.498.4004 | Fax. 805.498.1761** 

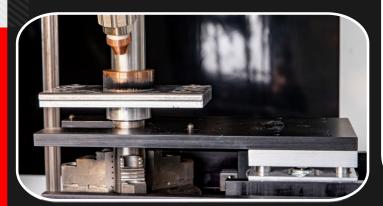
#### WELDLOGIC EUROPE

Blackstone Road, Huntingdon Cambridgeshire, PE29 6EF, UK **Tel. 01480 437478 I Fax. 01480 437479** 









# **MACHINERY:**

- Weldlogic AWS-Laser Controller
- Weldlogic Vertical Lathe / Dual Spindle Driven
- Auto Part Feeder
- 1000 watt fiber laser, and camera
- Work Station table with Class #1 safety enclosure
- Exhaust / Filtration
- ► Tooling, Process Development & Training

Contact Weldlogic Tech-Sales to find a practical solution to your welding requirements today!





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