



### CHALLENGE `

Develop a seam welder that can clamp up .004" thick materials and produce edge to edge full penetration seam welds in a range of thicknesses, widths and alloys.

## SOLUTION **V**

Weldlogic Engineering selected the AWS-210 Micro-Tig Power Supply and designed a Ultra Precision Seam Weld platform with back up gas, replaceable fingers and mandrels to accommodate a wide range of applications.

Dual pressure controlled clamp fingers allow for perfect seam positioning using run on/off weld tabs. A camera and color monitor assist the operator to offer a 10 x view of the seam before and after welding.

Weld speeds needed to be capable of reaching 100+ IPM to enable such fine seam welding.

Contact Weldlogic Tech-Sales to receive a welding system solution for your requirements.

WELDLOGIC USA 2651 Lavery Court Newbury Park, CA 91320 Tel. 805.498.4004 | Fax. 805.498.1761

WELDLOGIC.COM

WELDLOGIC EUROPE Blackstone Road, Huntingdon Cambridgeshire, PE29 6EF, UK Tel. 01480 437478 | Fax. 01480 437479



## WELDING SOLUTIONS FOR ADVANCED MANUFACTURING



# Ultra Precision Seam Welding Cells

- Micro-Weld Process enables fine seam welds
- AWS-Controller manages and saves all parameters
- Dual Pressure clamp fingers secure materials well
- Camera and Monitor enable easy seam alignment
- Auto Electrode gapping insures consistency
- Controlling all parameters to better than +/-1%
- Makes impossible seam welding a production worthy process



Contact Weldlogic Tech-Sales to find a practical solution to your welding requirements today!

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